

W Q

Date: Friday, 7/4/2008 8:45:28 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	INNER TUBE AND RETAINER BUSHING		
Job Number	40240					
Estimate Number	13439					
P.O. Number	:		Part Number	PB674300119 41241		
This Issue	7/4/2008	S.O. No. :	Drawing Number	B6743001 P.13		
Prsht Rev.	NC		Project Number	N/A		
First Issue	/ /	Type : LARGE FAB ASSY	Drawing Revision	B1		
Previous Run	:		Material	:		
Written By	:		Due Date	7/10/2008	Qty:	5 Um: Each
Checked & Approved By	KJ 08 07.04					
Comment	Est Rev.A 08-06-26 new issue DD verified by:ec					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB6743001287	Tube Guide	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) 340292	
2.0	PB6743001295	PB67-43001-295 Extension Tube	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) PB67-43001-295 Extension Tube 340293	
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION RESOURCE 1 1- Weld assembly as per dwg	
4.0	QC9	VISUAL WELDING INSPECTION	
		Comment: VISUAL WELDING INSPECTION	
5.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	
6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
		Comment: HAND FINISHING RESOURCE #1	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 8:45:28 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE AND RETAINER BUSHING

Job Number: 40240

Part Number: PB674300119

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Fd 08/08/05 (5)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

39952

9.0 QC21

FINAL INSPECTION/W/O RELEASE



08/08/05

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08/08/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

